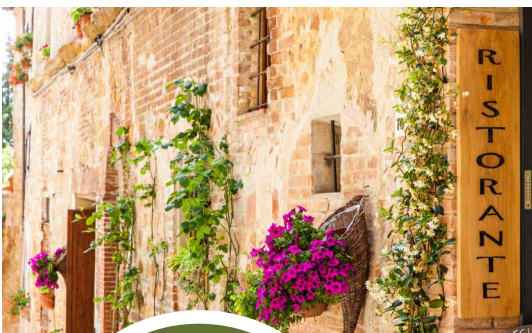




# A Culinary Journey Through Tuscany

*Including Seven Nights in The Chianti Region*



9 DAYS

November 5, 2024

Booking #168444 (Web Code)

**BOOKING  
DISCOUNT!**

Save \$100 Per Person  
\$200 Per Couple\*

**NO RISK DEPOSIT  
NO CHANGE FEES**

Book Now and your Deposit is Risk Free with  
No Change Fees until Final Payment Due Date!  
See back for details\*\*



**TOUR RATES:**

Booking Discount\*: **\$4575** pp double

Regular Rate: **\$4675** pp double

Single Supplement: +\$700

\*See Reservation Info for Booking Discount details





## A Culinary Journey Through Tuscany

### DAY 1: DEPART USA

Board your overnight flight to Europe.

### DAY 2: ARRIVAL FLORENCE - CHIANTI

Arrive in Florence, meet your Tour Director and transfer to your hotel in Chianti for a seven night stay. The Chianti Region is filled with wonderful vineyards and charming hill top towns. This evening enjoy a Welcome Dinner of Tuscan favorites and locally produced wine with your fellow travelers.



(D)

Overnight: **Chianti**

### DAY 3: FLORENCE SIGHTSEEING & TUSCAN ESTATE DINNER

Today enjoy a Florence City Tour featuring a visit to the Academy Gallery to see Michelangelo's original Statue of David, a truly awesome sight. Then view the Cathedral to see Giotto's Bell Tower and Baptistry with its impressive 'Gates of Paradise'. These buildings demonstrate the traditions of Florentine art and architecture from the Middle Ages to the Renaissance. Also see the open-air museum of Piazza Della Signoria & Santa Croce, which houses the tombs of Michelangelo and Galileo. Later this afternoon travel to a lovely Tuscan Estate, where you will be greeted with a welcome drink. Then enjoy a Truffle Demonstration with access to a protected area on the property followed by delicious tastings of oil and truffle butter bruschetta,

salami, pecorino, and wines from the estate. Next, a wonderful dinner before returning to your hotel in Chianti for the night.



(B,D)

Overnight: **Chianti**

### DAY 4: ORGANIC COOKING CLASS - WINERY TOUR & TASTING

Today enjoy an Organic Cooking & Pasta Making Class and lunch in San Gimignano. You will be greeted with a welcome drink to enjoy while the chef discusses the class and food to be made and his recipes. The restaurant staff will assist you with putting on your aprons and chef hats and let the cooking fun begin! At the end of the cooking class you will get to eat and enjoy what you have prepared for lunch. Later this afternoon visit a local winery for Winery Tour & Tasting experience. Sample organically farmed extra virgin olive oil, vinegar and Chianti Classico Wine. Dinner is included this evening.



(B,L,D)

Overnight: **Chianti**

### DAY 5: TUSCAN HILLS & MONTALCINO

Travel to the incredibly picturesque Val d'Orcia Region filled with ancient villages, gorgeous farmhouses, isolated homesteads, roads lined with cypress trees, fabulous vineyards and olive groves. Enjoy spectacular Tuscan hills views enroute to visit a local cheese producer for a delicious typical Pecorino Cheese tasting. Continue to a

traditional farmhouse in Montalcino, where you will enjoy a multi sensory experience of music and wine! Four wines will be matched with music tracks selected by a local Sommelier. Later, just outside Siena, we will visit a local Tuscan farmhouse with an opportunity to meet the owner and enjoy dinner featuring typical Tuscany dishes paired with their local wines.



(B,D)

Overnight: **Chianti**

### DAY 6: SIENA & SAN GIMIGNANO

This morning travel to Siena, the heart of Tuscany. Enjoy a Siena Walking Tour as you stroll the medieval streets to the dramatic Campo, scene of the annual Palio horse race. Also see the town's famous black and white striped cathedral and enjoy some time at leisure. Enjoy lunch at a family-run farmhouse that specializes in saffron production outside Siena. Later we travel to San Gimignano, the epitome of a Tuscan hill town, where nobles built more splendid towers to outdo one another and indulge in their need for status. The medieval structures of this city have largely remained intact and San Gimignano, with its large number of art treasures, is truly considered an open-air museum. Next enjoy a delicious gelato ice cream in one of the oldest gelaterias in Italy which is famous world-wide for unique flavors. Taste the saffron & pine nuts flavored gelato, a registered trademark. Dinner is included this evening.



(B,L,D)

Overnight: **Chianti**





## TOUR HIGHLIGHTS

- ▶ 7 Night Stay at One Hotel in Chianti
- ▶ Truffle Demonstration & Tasting at a Tuscan Estate
- ▶ Florence Walking Tour
- ▶ Academy Gallery & the Statue of David
- ▶ Pasta Making Cooking Class
- ▶ Winery Tour & Tasting
- ▶ Pecorino Cheese Tasting
- ▶ Music & Wine Experience with a local Sommelier at a Farmhouse in Montalcino
- ▶ Sienna Walking Tour
- ▶ Dinner at Tuscan Farmhouse & Winery
- ▶ San Gimignano
- ▶ Gelato Tasting
- ▶ Lunch at a local Farmhouse famous for Saffron
- ▶ Lake Trasimeno Boat Excursion
- ▶ Island Maggiore with Lunch & Wine
- ▶ Full Day at Leisure to Relax or Explore on Your Own

## INCLUSIONS

- ▶ Roundtrip Airfare- MYR
- ▶ 7 Nights First Class Hotel
- ▶ 17 Meals: 7 Breakfasts, 3 Lunches & 6 Dinners
- ▶ Professional Tour Director
- ▶ Motorcoach Transportation
- ▶ Admissions per Itinerary
- ▶ Comprehensive Sightseeing
- ▶ Baggage Handling at the Hotel
- ▶ Hotel Transfers

## ACCOMMODATIONS

- ▶ 7 Nights - CDH Hotel Radda, Borgo Di Coretefreda or Tavarnelle Di Pesa, Chianti

On some dates alternative hotels may be used

### DAY 7: DAY AT LEISURE IN CHIANTI OR OPTIONAL EXCURSION

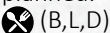
Today is at your leisure to relax at the hotel or explore on your own. An optional tour will be available today.



(B) Overnight: **Chianti**

### DAY 8: LAKE TRASIMENO BOAT EXCURSION & LUNCH ON ISLAND MAGGIORE

Begin your morning with a hearty breakfast and journey to Lake Trasimeno located in the Umbria Region of Tuscany. The heart-shaped Lake Trasimeno is surrounded by rolling hills, olive groves, woods of oak and cypress trees, vineyards and sunflower fields that frame castle-topped medieval towns and villages. Free time to explore and walk around the medieval town of Tuoro, considered one of the most beautiful villages in Italy. Next enjoy a Boat Cruise to the Island Maggiore, where we will have lunch at a traditional restaurant located on the lake. Tonight a special Farewell Dinner is planned.



(B,L,D) Overnight: **Chianti**

### DAY 9: CHIANTI - FLORENCE - HOME

Today transfer to Florence for your flight home with wonderful memories of Tuscany.



(B)

## TOUR ACTIVITY LEVEL

Easy **1** **2** **3** **4** Active



## TRAVEL AND SAVE!

The Premier Compass Club rewards our valued guests with special recognition and a Compass Club Loyalty Credit on future tours and cruises.

Guests that have completed a trip will automatically be enrolled and will receive an additional \$100 per person or \$200 per couple Compass Club Loyalty Credit applied to their next Premier World Discovery tour or River Cruise. Loyalty Credit is valid for 24 months from your last tour.

For more details and information visit:  
[premierworlddiscovery.com](http://premierworlddiscovery.com)



## TOUR RATES:

Booking Discount\*: **\$4575** pp double

Regular Rate: **\$4675** pp double

Single Supplement: +\$700

\*See Reservation Info for Booking Discount details



**RESERVATION FORM (INTL)****A CULINARY JOURNEY  
THROUGH TUSCANY**

November 5, 2024

**BOOKING #168444** (Web Code) <https://res.premierworlddiscovery.com>**Contact Information/Mail Reservation Form to:****SALT LLC C/O Premier World Discover**  
1650 So Pacific Coast Hwy, Suite 202  
Redondo Beach, CA 90277  
877.953.8687Make checks payable to: **PREMIER WORLD DISCOVERY**Enclosed please find a deposit in the amount of \$ \_\_\_\_\_ (\$600 per person)  
to secure reservations for \_\_\_\_\_ # of people.Premier's Travel Protection Plan (TPP): ☐ Yes, I (we) wish to purchase travel protection (TPP)  
(TPP must be purchased with initial deposit) ☐ No, I (we) decline travel protection (TPP)Enclosed please find payment in the amount of \$ \_\_\_\_\_ (\$399 per person) to  
secure the Premier's Travel Protection Plan (TPP).**TOTAL PAYMENT \$** \_\_\_\_\_**GATEWAY AIRPORT** \_\_\_\_\_ **ROOMMATE'S GATEWAY AIRPORT** \_\_\_\_\_

see flyer for included group gateway airport/departure city, additional charges apply for other airport packages

To avoid change fees, submit Passport names (first/mid/last) exactly as they appear on Passports

**Passport Name:** \_\_\_\_\_DOB (MM/DD/YY) \_\_\_\_\_ Gender ☐ M ☐ F

Passport #: \_\_\_\_\_ Exp Date (MM/DD/YY) \_\_\_\_\_

Country of Issuance \_\_\_\_\_

**Roommate's Passport Name:** \_\_\_\_\_DOB (MM/DD/YY) \_\_\_\_\_ Gender ☐ M ☐ F

Roommate's Passport #: \_\_\_\_\_ Exp Date (MM/DD/YY) \_\_\_\_\_

Country of Issuance \_\_\_\_\_

Street Address \_\_\_\_\_ ☐ Check if Roommate's address is the same

City \_\_\_\_\_ State \_\_\_\_\_ ZIP \_\_\_\_\_

Email address \_\_\_\_\_

MobilePhone# \_\_\_\_\_

Emergency Contact/Tel# \_\_\_\_\_

Notes or TSA/KTN #: \_\_\_\_\_



Cardholder Name (If paying by credit card) \_\_\_\_\_

Credit Card # \_\_\_\_\_ Exp Date: \_\_\_\_\_

CVV# \_\_\_\_\_ Amount to be charged \$ \_\_\_\_\_

Credit Card Billing Address: ☐ Check if address is the same as above

Address \_\_\_\_\_ City \_\_\_\_\_

State \_\_\_\_\_ ZIP \_\_\_\_\_ Tel# \_\_\_\_\_

Sign \_\_\_\_\_ Date \_\_\_\_\_

**SIGNATURE REQUIRED** (for credit card use & acceptance of terms\*)\*I (We) agree to pay according to the credit card issuer agreement. I understand and accept the  
cancellation fees/policy and other terms.**DEPOSIT & FINAL PAYMENT**Deposit of \$600 per person is due with Reservation Form to secure reservations.  
**Reservations are taken on a first come, first served basis.** Final Payment Due  
Date is 75 days prior to departure.**\*BOOKING DISCOUNT**

Make your Final Payment by check prior to the Final Payment Due Date

& receive **\$200 per couple/\$100 per person Booking Discount!**

• Initial Deposit can be made by check or credit card to be eligible.

• Payments after Initial Deposit are considered part of Final Payment & must  
be made by check.**ONLINE BOOKING OPTION**Save time, postage & secure your seat for this group departure. Simply type  
<https://res.premierworlddiscovery.com> into your web browser & use the  
Booking Number (Web Code) from this flyer to make your Deposit online in  
just a few minutes. No need to submit a Reservation Form if booking online.**PREMIER'S TRAVEL PROTECTION PLAN (TPP) \$399 per person**

(must purchase with Initial Deposit)

**Part A – Cancellation Waiver provided by PWD****I. Trip Cancellation Waiver (TCW)** - Guarantees full refund on all payments,  
except the Trip Cancellation Waiver Fee itself in case of cancellation up to the  
time and date of departure due to the passenger's personal illness or death  
of an immediate family member. Medical/official documentation required.**II. Premier "Any Reason" Cancellation Waiver (ARCW)** - Reimburses 75% of  
the cancellation fees in the form of a future travel credit certificate (FTCC)  
valid for 1 year, if you cancel more than 48 hours prior to scheduled departure  
for any reason not eligible for cash refund under the TCW (Part A – I).  
FTCC is non-transferable, may not be redeemed for cash and does not in-  
clude any credit for the Trip Cancellation Waiver Fee. **The Trip Cancellation  
Waiver Fee must be paid for with Initial Deposit and is refundable until 180  
days prior to departure.** The Trip Cancellation Waiver does not cover any single  
supplement charges due to an individual's traveling companion cancel-  
ling prior to departure. The Trip Cancellation Waiver is non-transferable and  
valid for each applicant only. The Trip Cancellation Waiver does not cover any  
services such as airline tickets not purchased through PWD. Cancellations,  
Refunds & Inquiries under Part A will be handled by PWD. Certain Exclusions  
and Restrictions apply.**Part B – Post Departure Travel Protection Plan\* provided by USI**Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max  
\$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergen-  
cy Accident/Sickness Medical Expense - excess coverage (\$30,000); Emergen-  
cy Evacuation/Repatriation (\$150,000); Accidental Death & Dismember-  
ment (\$25,000); Non-Insurance and Emergency Travel Assistance Services\*\*  
(24/7). Claims & Inquiries under Part B will be administered by USI.For full Part A and Part B plan details visit: [premierworlddiscovery.com/TPP](http://premierworlddiscovery.com/TPP)  
All Benefits described on this page are for general information basis only.  
There are certain restrictions, exclusions and limitation that apply to all in-  
surance coverages. Plan benefits, limits and provisions may vary by state  
jurisdiction.**\*\*NO RISK DEPOSIT - NO CHANGE FEES**Deposits & TPP payments for any Bookings made for this tour are fully  
refundable until 180 days prior to departure. Should your plans change inside  
of 180 days you can use the full value (Future Travel Credit\*\*) of your Deposit  
or TPP on a different program as long as you change plans or let us know  
prior to the Final Payment Due Date.

\*\*FTC's are valid for 12 mos from dep date &amp; non-transferable.

**CANCELLATION FEES\*\***Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not  
purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure:	Full Refund
- Cancel 179-75 days prior to departure:	Deposit or TPP* is Retained**
- Cancel 74-60 days prior to departure:	25% of total price
- Cancel 59-30 days prior to departure:	50% of total price
- Cancel 29-15 days prior to departure:	75% of total price
- Cancel 14 days or less prior to departure/no shows:	No refunds

\*If purchased \*\*Future Travel Credit issued for Deposit or TPP\* value

**RESPONSIBILITY**Premier World Tours LLC dba Premier World Discovery (hereafter PWD),  
whose vouchers are used by respective agents for the passenger in all matters  
pertaining to hotel accommodations, sightseeing tours and transportation, hold  
themselves free of responsibility for any damages occasioned from any cause  
whatsoever. PWD will not be responsible for any damages or inconvenience  
caused by late arrivals, departures and change of schedule or other conditions  
nor will they be responsible for any act, omission, or event during the time  
the passenger is not on board their conveyance. The passage contract in  
use by the airline concerned, when issued, shall constitute the sole contract  
between the airline and the purchaser of this tour/cruise, and/or passenger.  
PWD does not hold any responsibility for the conduct of any of its members,  
hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves  
the right to decline to accept or retain any person as a member of a tour/cruise  
at its discretion. PWD &/or its Tour Director retain the right to require any  
participant to withdraw from a tour/cruise at any time, if determined to be in  
the best interests of health, safety & general welfare of the tour/cruise group  
or of the individual participant. Arbitration - I/We agree, any and all disputes  
concerning this contract or any other material concerning the trip, or the trip  
itself must be resolved exclusively pursuant to binding arbitration in the state  
of California, pursuant to the then current rules of the American Arbitration  
Association. Payment of the deposit for this tour/cruise constitutes acceptance  
of these terms and conditions. CST #2048841-40**IMPORTANT CONDITIONS/NOTES**A valid US passport is required for this tour and is the responsibility of each  
passenger. Passports should be valid for up to six (6) months beyond the travel  
dates. All names must be submitted to Premier exactly as they appear on  
passenger passports.

Itinerary and hotels are subject to change.

**AIR NOTE**Air Schedules may not be available until Final Trip Documentation is received.  
Air seats are assigned by the airline and sometimes not assigned until the day  
of travel. Air seat changes can only be attempted upon receipt of e-tickets and  
Final Trip Documentation at which time availability may be limited. If specific  
seat assignments or airline choice is extremely important to your reservation,  
we recommend you book land only and make your own air reservations. Please  
make this adjustment to land only/own air at time of tour reservation.